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Equipment

Our complete machinery list (state: december 2011)

29 x CNC turning machines:

- CNC turning machines up to \varnothing 80 mm with bar loading magazine
- CNC turning machines partial with driven tools up to \varnothing 65 mm and bar loading magazine
- CNC turning machines partial with driven tools up to \varnothing 52 mm and bar loading magazine
- CNC turning machines up to \varnothing 42 mm with tailstock and bar loading magazine
- CNC turning machines up to \varnothing 320 mm for blank pieces
- CNC turning machines with opposed spindle up to \varnothing 65 mm and driven tools
- CNC turning machines with opposed spindle and 2 turret lathes up to \varnothing 65 mm with bar loading magazine
- Double spindle turning machine with 2 turret lathes and 2 working chambers for blank pieces up to \varnothing 320 mm

2 x CNC machining centre:

- Operating range up to 1020 x 530 x 560 mm

13 x multi spindle turning machines for bar and blank processing:

- DAM 8 x 32 with thread cutting and grinding facility
- DAM 6 x 32 with thread cutting and grinding facility
- DAM 6 x 40
- DAM 6 x 50 with hexagonal socket broaching facility
- Schütte SF 51
- Schütte SF 26
- Schütte AF 32
- Schütte SF 20

Furthermore we offer:

- Traub single spindle lathe machines
- turret lathe machines up to 36 mm
- centreless universal grinding machine for through-feeding from \varnothing 6 mm to \varnothing 70 mm
- milling and second-operation lathe machines
- gang drilling machines with thread cutting
- band-saw machines
- off-centre presses
- sand-blasting plant
- cross hole drilling machines for hollow screws

Special machines:

- 3 x component cleaning plant
- CAD / CAM workstations
- drill regrinding machines